## **SIEMENS**

## **Data sheet**

## 6ES7315-6FF04-0AB0



SIMATIC S7-300, CPU 315F-2DP Fail-safe module with MPI Integr. power supply 24 V DC, Work memory 384 KB, 40 mm width, 2nd interface DP master/slave Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Product function	
Isochronous mode	Yes
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.2 + SP1 or higher with HSP 218 + Distributed Safety
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	3.5 A
l²t	1 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	4.5 W
Memory	
Work memory	
• integrated	384 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
<ul><li>without battery</li></ul>	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 μs
for word operations, typ.	0.09 μs
for fixed point arithmetic, typ.	0.12 μs
for floating point arithmetic, typ.	0.45 μs

Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	,
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
В	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
Size, max.	64 kbyte
OB .	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
Number of isochronous mode OBs	1; OB 61
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	5; OB 80, 82, 85, 86, 87
Number of synchronous error OBs	2; OB 121, 122
lesting depth	40
per priority class	16
additional within an error OB	4
punters, timers and their retentivity	
67 counter	250
Number  Potentivity	256
Retentivity	Yes
— adjustable	Z 0 to Z 7
— preset  Counting range	201021
— lower limit	0
— upper limit	999
EC counter	999
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
7 times	
Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
EC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
ta areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte
Flag	
• Size, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2 047
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte

Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 kbyte; Max. 2 KB per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
• Inputs	2 048 byte
<ul><li>Outputs</li></ul>	2 048 byte
Inputs, adjustable	2 048 byte
Outputs, adjustable	2 048 byte
• Inputs, default	384 byte
Outputs, default	384 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1
Digital channels	
• Inputs	16 384
— of which central	1 024
<ul> <li>Outputs</li> </ul>	16 384
— of which central	1 024
Analog channels	
<ul><li>Inputs</li></ul>	1 024
— of which central	256
Outputs	1 024
— of which central	256
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
<ul><li>integrated</li></ul>	1
• via CP	4
Number of operable FMs and CPs (recommended)	
● FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
<ul> <li>on MPI, device</li> </ul>	Yes

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• to DP, master	Yes; With DP slave only slave clock
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	No
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	No
PROFIBUS DP device	No
Point-to-point connection	No
MPI	
Transmission rate, max.	187.5 kbit/s
Services	107.0 (0000
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No V
— S7 communication, as server	Yes
2. Interface	1
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	
• MPI	No
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes
Point-to-point connection	No
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
max. number of DP devices	124; Per station
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes; Only server, configured on one side
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes

— Equidistance	Yes
— Isochronous mode	Yes; OB 61
— SYNC/FREEZE	Yes
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
<ul> <li>max. number of DP devices that can be activated/deactivated at the same time</li> </ul>	8
— DPV1	Yes
	165
Address area	
— Inputs, max.	2 048 byte
— Outputs, max.	2 048 byte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
Global data communication	No
Sobal data communication  S7 basic communication	No
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
Direct data exchange (slave-to-slave	Yes
communication)	N.
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Inputs — Outputs	244 byte 244 byte
— Inputs — Outputs Protocols	
— Inputs — Outputs	
— Inputs — Outputs Protocols	244 byte
— Inputs — Outputs  Protocols  PROFIsafe	244 byte
- Inputs - Outputs  Protocols  PROFIsafe communication functions / header	Yes
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication	Yes Yes
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing	Yes Yes
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication	Yes Yes Yes
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max.	Yes Yes Yes Yes
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max.	Yes Yes Yes Yes 8
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max.	Yes Yes Yes Yes 8 8 8
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max.	Yes Yes Yes Yes 8 8 8 8
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  8  22 byte
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.	Yes Yes Yes Yes 8 8 8 8
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication	Yes Yes Yes Yes 8 8 8 8 22 byte 22 byte
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported	Yes Yes Yes Yes 8 8 8 8 8 22 byte 22 byte
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  8  22 byte  22 byte  Yes  Yes  To byte
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported	Yes Yes Yes Yes 8 8 8 8 8 22 byte 22 byte
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max.	Yes  Yes  Yes  Yes  Yes  Yes  Yes  Yes
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • supported • User data per job, max. • User data per job (of which consistent), max.	Yes  Yes  Yes  Yes  Yes  Yes  Yes  Yes
- Inputs - Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Number of GD packets, receiver, max. • Size of GD packet (of which consistent), max.  S7 basic communication  • supported • User data per job, max. • User data per job (of which consistent), max.	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported	Yes  Yes  Yes  Yes  Yes  8  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • user data per job (of which consistent), max.	Yes  Yes  Yes  Yes  Yes  8  8  8  8  22 byte  Yes  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packets, of which consistent, max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • as server • as client • User data per job, max.	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • as server • as client • User data per job, max. • User data per job (of which consistent), max.	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • as server • as client • User data per job, max. • User data per job (of which consistent), max.  S5 compatible communication	Yes Yes Yes Yes Yes 8 8 8 8 22 byte 22 byte Yes 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • as server • as client • User data per job, max. • User data per job (of which consistent), max.  S5 compatible communication • supported	Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
— Inputs — Outputs  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Data record routing  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max. • Number of GD packets, transmitter, max. • Number of GD packets, receiver, max. • Size of GD packets, max. • Size of GD packet (of which consistent), max.  S7 basic communication • supported • User data per job, max. • User data per job (of which consistent), max.  S7 communication • supported • as server • as client • User data per job, max. • User data per job (of which consistent), max.  S5 compatible communication	Yes  Yes  Yes  Yes  Yes  Yes  8  8  8  22 byte  22 byte  Yes  Yes  76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye

<ul> <li>usable for PG communication</li> </ul>	15
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, min.</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	15
<ul> <li>usable for OP communication</li> </ul>	15
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	15
<ul> <li>usable for S7 basic communication</li> </ul>	12
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	12
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
configuration / header Configuration software	Yes: V5.2 SP1 or higher with HW undate
configuration / header Configuration software  • STEP 7	Yes; V5.2 SP1 or higher with HW update
configuration / header  Configuration software  • STEP 7  configuration / programming / header	
configuration / header  Configuration software  • STEP 7  configuration / programming / header  • Command set	see instruction list
configuration / header  Configuration software  • STEP 7  configuration / programming / header  • Command set  • Nesting levels	see instruction list
configuration / header  Configuration software  • STEP 7  configuration / programming / header  • Command set  • Nesting levels  • System functions (SFC)	see instruction list 8 see instruction list
configuration / header  Configuration software  • STEP 7  configuration / programming / header  • Command set  • Nesting levels  • System functions (SFC)  • System function blocks (SFB)	see instruction list
configuration / header  Configuration software  STEP 7  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language	see instruction list 8 see instruction list see instruction list
configuration / header  Configuration software  STEP 7  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD	see instruction list 8 see instruction list see instruction list
configuration / header  Configuration software  STEP 7  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD	see instruction list 8 see instruction list see instruction list Yes Yes
configuration / header  Configuration software  STEP 7  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL	see instruction list 8 see instruction list see instruction list  Yes Yes Yes
configuration / header  Configuration software  STEP 7  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL	see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes
configuration / header  Configuration software  STEP 7  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL  CFC	see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes Yes
configuration / header  Configuration software  STEP 7  configuration / programming / header  Command set  Nesting levels  System functions (SFC)  System function blocks (SFB)  Programming language  LAD  FBD  STL  SCL	see instruction list 8 see instruction list see instruction list  Yes Yes Yes Yes Yes

Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	290 g

last modified: 4/26/2024 **C**