**Data sheet** 

6ES7323-1BL00-0AA0



SIMATIC S7-300, Digital module SM 323, isolated, 16 DI and 16 DO, 24 V DC, 0.5 A, Total current 4A, 1x 40-pole

Supply voltage		
Load voltage L+		
<ul> <li>Rated value (DC)</li> </ul>	24 V	
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V	
<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V	
Input current		
from load voltage L+ (without load), max.	80 mA	
from backplane bus 5 V DC, max.	80 mA	
Power loss		
Power loss, typ.	6.5 W	
Digital inputs		
Number of digital inputs	16	
Input characteristic curve in accordance with IEC 61131, type 1	Yes	
Number of simultaneously controllable inputs		
horizontal installation		
— up to 40 °C, max.	16	
— up to 60 °C, max.	8	
vertical installation		
— up to 40 °C, max.	16	
Input voltage		
<ul> <li>Type of input voltage</li> </ul>	DC	
<ul> <li>Rated value (DC)</li> </ul>	24 V	
• for signal "0"	-30 to +5 V	
• for signal "1"	13 to 30V	
Input current		
● for signal "1", typ.	7 mA	
Input delay (for rated value of input voltage)		
for standard inputs		
— at "0" to "1", min.	1.2 ms	
— at "0" to "1", max.	4.8 ms	
— at "1" to "0", min.	1.2 ms	
— at "1" to "0", max.	4.8 ms	
Cable length		
• shielded, max.	1 000 m	
• unshielded, max.	600 m	
Digital outputs		
Number of digital outputs	16	
Short-circuit protection	Yes	
Response threshold, typ.	1 A	
Limitation of inductive shutdown voltage to	L+ (-48 V)	

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Controlling a digital input	Yes
Switching capacity of the outputs	
on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
<ul><li>for signal "1" rated value</li></ul>	0.5 A
<ul><li>for signal "1" permissible range, min.</li></ul>	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Output delay with resistive load	
• "0" to "1", max.	100 μs
• "1" to "0", max.	500 μs
Parallel switching of two outputs	
• for uprating	No
for redundant control of a load	Yes; only outputs of the same group
Switching frequency	. 30, stilly outputs of the sunite group
with resistive load, max.	100 Hz
	0.5 Hz
with inductive load, max.      on lomp load, max.	0.5 HZ 100 Hz
• on lamp load, max.	100 HZ
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	3 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
unshielded, max.	600 m
Encoder	
Connectable encoders	
• 2-wire sensor	
2-wire sensor	Yes
<ul> <li>z-wire sensor</li> <li>permissible quiescent current (2-wire sensor), max.</li> </ul>	Yes 1.5 mA
— permissible quiescent current (2-wire sensor), max.	
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms	1.5 mA
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function	1.5 mA No
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED	1.5 mA  No No
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)	1.5 mA  No No Yes
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)	1.5 mA  No No
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation	1.5 mA  No No Yes
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs	1.5 mA  No No Yes Yes
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs  • between the channels	1.5 mA  No No Yes Yes
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs  • between the channels  • between the channels, in groups of	No No Yes Yes 16
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs  • between the channels  • between the channels, in groups of  • between the channels and backplane bus	1.5 mA  No No Yes Yes
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs	1.5 mA  No No Yes Yes 16 Yes; Optocoupler
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs  • between the channels  • between the channels, in groups of  • between the channels and backplane bus  Potential separation digital outputs  • between the channels	1.5 mA  No No Yes Yes Yes  Yes 16 Yes; Optocoupler
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels  • between the channels, in groups of	1.5 mA  No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs  • between the channels  • between the channels, in groups of  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels  • between the channels and backplane bus	1.5 mA  No No Yes Yes Yes  Yes 16 Yes; Optocoupler
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels  • between the channels, in groups of	1.5 mA  No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs  • between the channels  • between the channels, in groups of  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels  • between the channels and backplane bus	1.5 mA  No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels and backplane bus  Isolation	No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8 Yes; Optocoupler
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels and backplane bus  Isolation  Isolation tested with	No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8 Yes; Optocoupler
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels  solution  Isolation tested with  connection method	No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8 Yes; Optocoupler
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels  Isolation  Isolation tested with  connection method  required front connector	No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8 Yes; Optocoupler
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels and backplane bus  Isolation  Isolation tested with  connection method  required front connector  Dimensions  Width	No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8 Yes; Optocoupler  500 V DC
— permissible quiescent current (2-wire sensor), max.  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)  • Status indicator digital output (green)  Potential separation  Potential separation digital inputs  • between the channels  • between the channels and backplane bus  Potential separation digital outputs  • between the channels  • between the channels  • between the channels  • between the channels  solution  Isolation  Isolation tested with  connection method  required front connector  Dimensions	No No No Yes Yes Yes  Yes 16 Yes; Optocoupler  Yes 8 Yes; Optocoupler  500 V DC

Weights	
Weight, approx.	260 g
last modified:	3/12/2024 🗗
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